

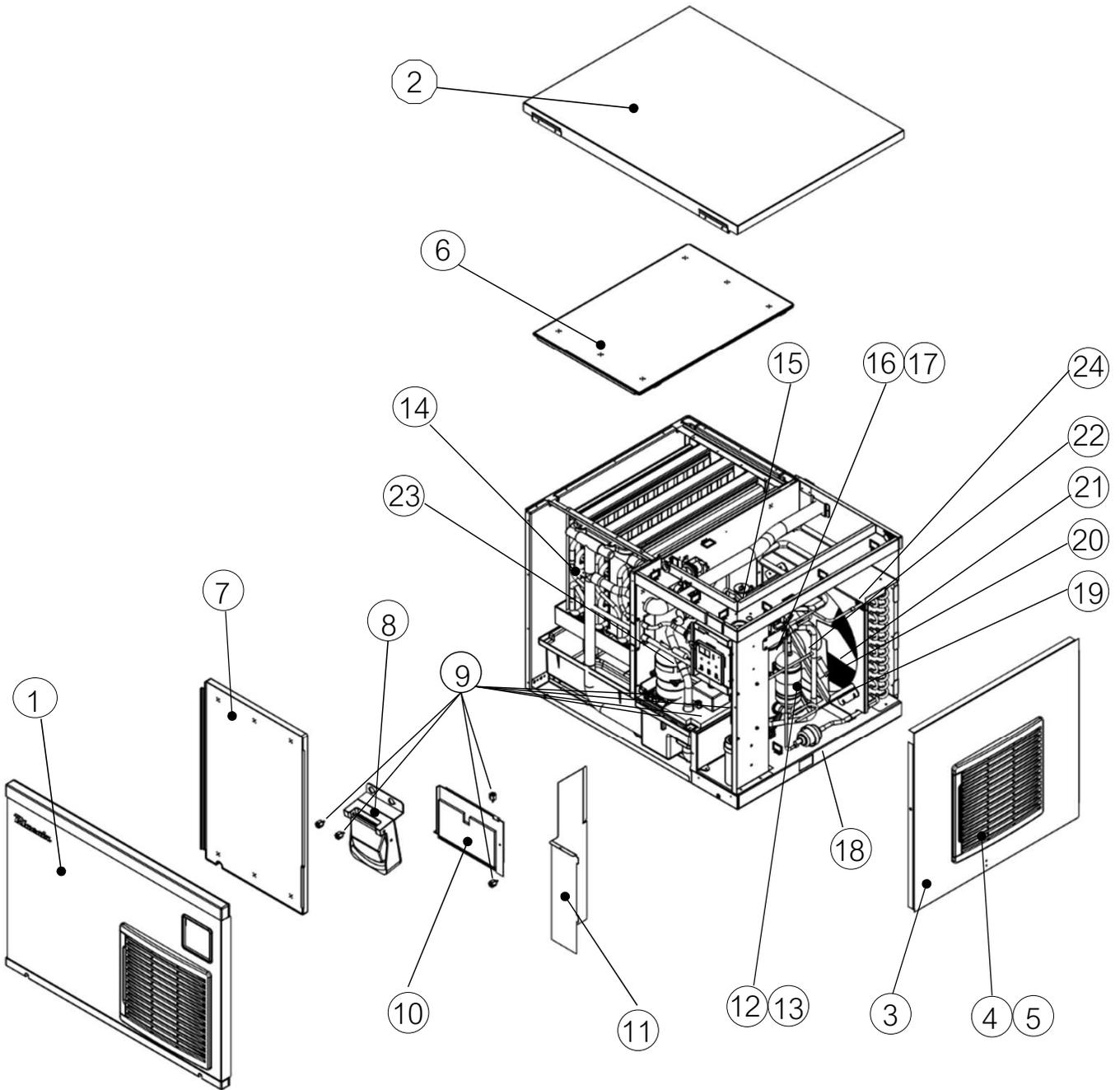
BLMI-500AD Ice Machine Exploded View



■ INDEX

- EXTERIOR PART & REFRIGERATION
- WATER CIRCUIT
- DISPLAY ASSY
- CONTROL BOX ASSY.....
- PIPE ASSY.....
- ACCESSORIES.....

EXTERIOR PARTS & REFRIGERATION



EXTERIOR PARTS & REFRIGERATION

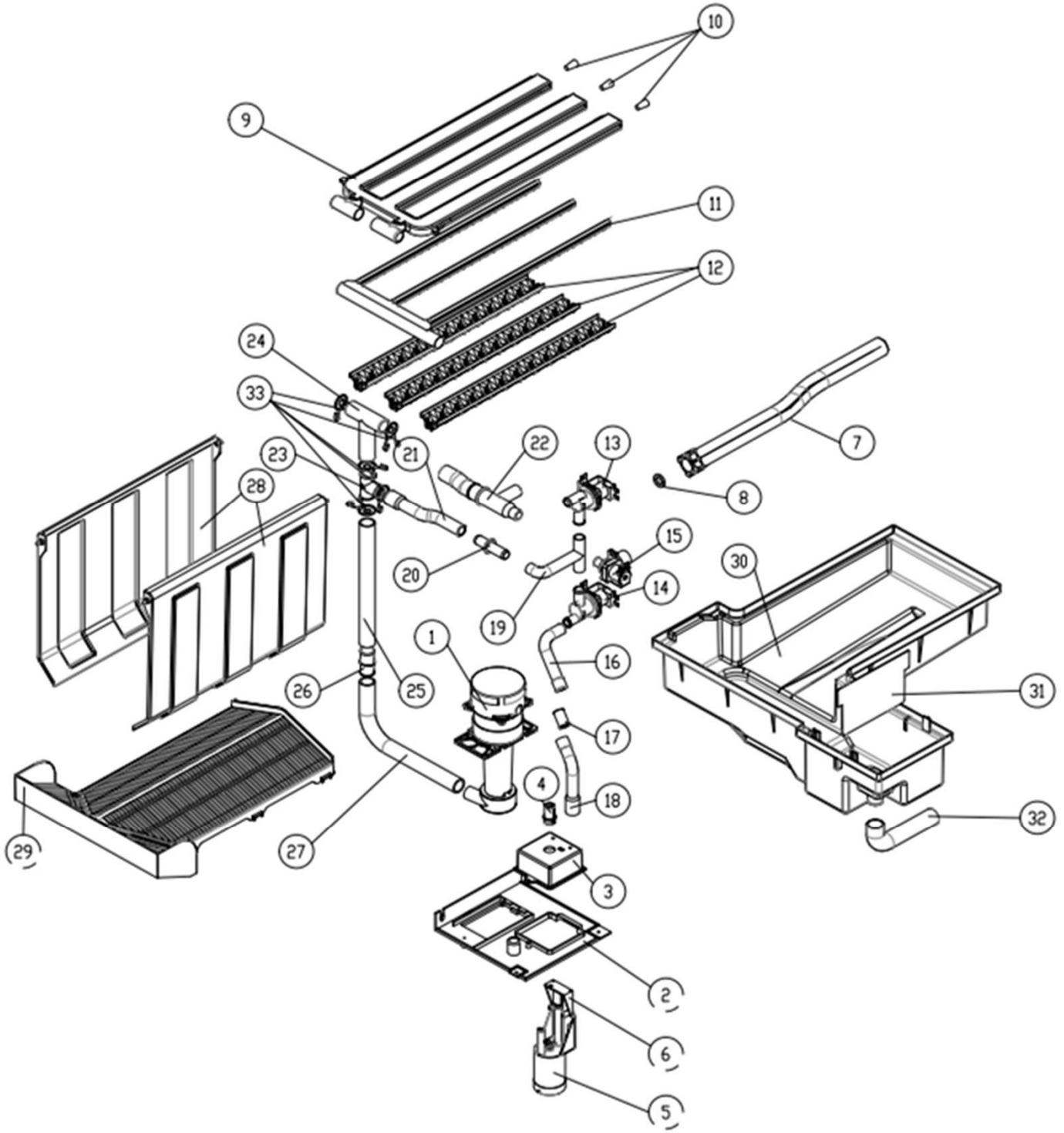
Parts highlighted in yellow are recommended parts.

Parts with a cut date are subject to the specified cutdate.

Parts with a previous code are universally compatible.

NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I858H-530	FRONT COVER			1
2	I325B-270	TOP COVER			1
3	I858E-320	SIDE COVER			1
4	I334A-110	FILTER BODY			2
5	I334A-120	FILTER			2
6	I858E-300	TOP INSULATOR			1
7	I858E-310	FRONT INSULATOR			1
8	I858E-330	BIN SWITCH			1
9	I395A-070	THUMB BOLT			8
10	I348B-390	FRONT INSULATOR B			1
11	I325B-241	CONTROL BOX COVER			2
12	I858D-400	COMPRESSOR	GKN110CBA, 115V/60ZM, R410A (LG)		1
13	I727A-040	OVERLOAD PROTECTOR	MRA12053-12027		1
14	I858H-500	ICE MAKING UNIT AS			1
15	I745A-480	EXPANSION VALVE		Previous code: I745A-430	1
16	I315B-030	VALVE COIL BRACKET			1
17	I728A-010	VALVE COIL			2
18	I213A-040	DRYER	AC 120V/60Hz		1
19	I315A-980	FAN MOTOR BRACKET			1
20	I739A-360	FAN MOTOR CAPACITOR	250VAC 50/60HZ 6.0 μ F	Previous code: I730A-040	1
21	I333A-040	FAN BLADE	Ø 300		1
22	I731A-140	FAN MOTOR			1
23	I732A-050	EVAPORATOR TEMP. SENSOR			1
24	I865A-100	CONDENSER AS			1

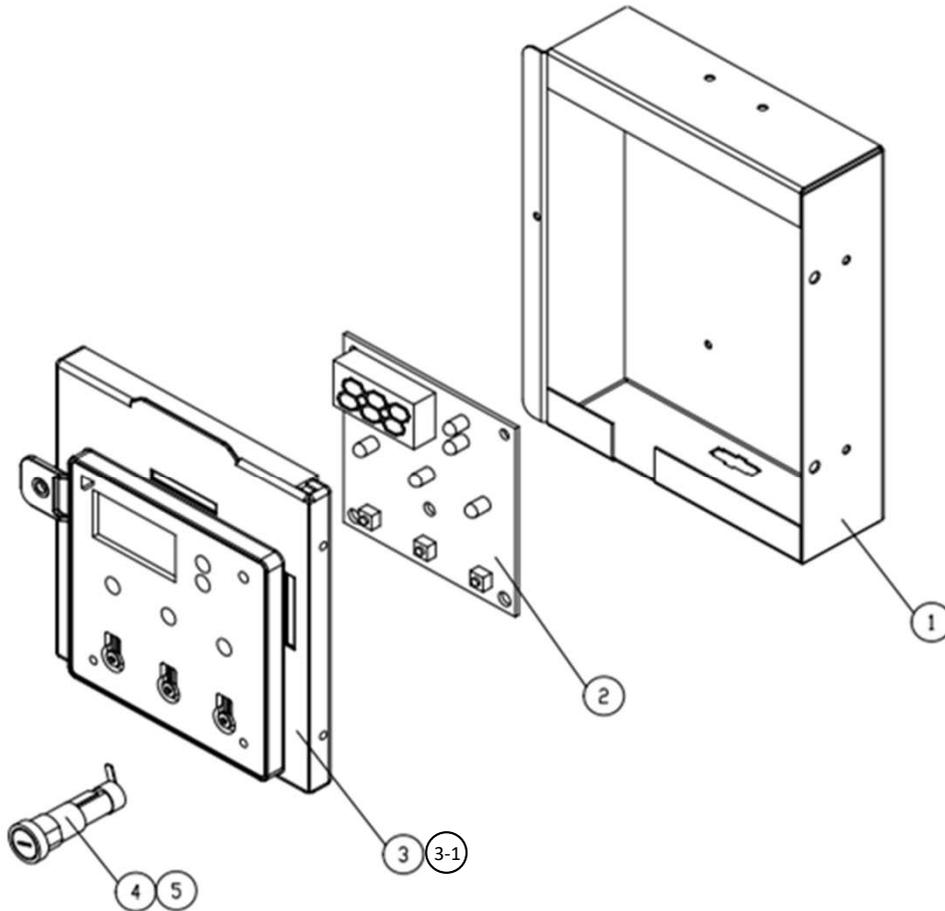
WATER CIRCUIT



■ WATER CIRCUIT

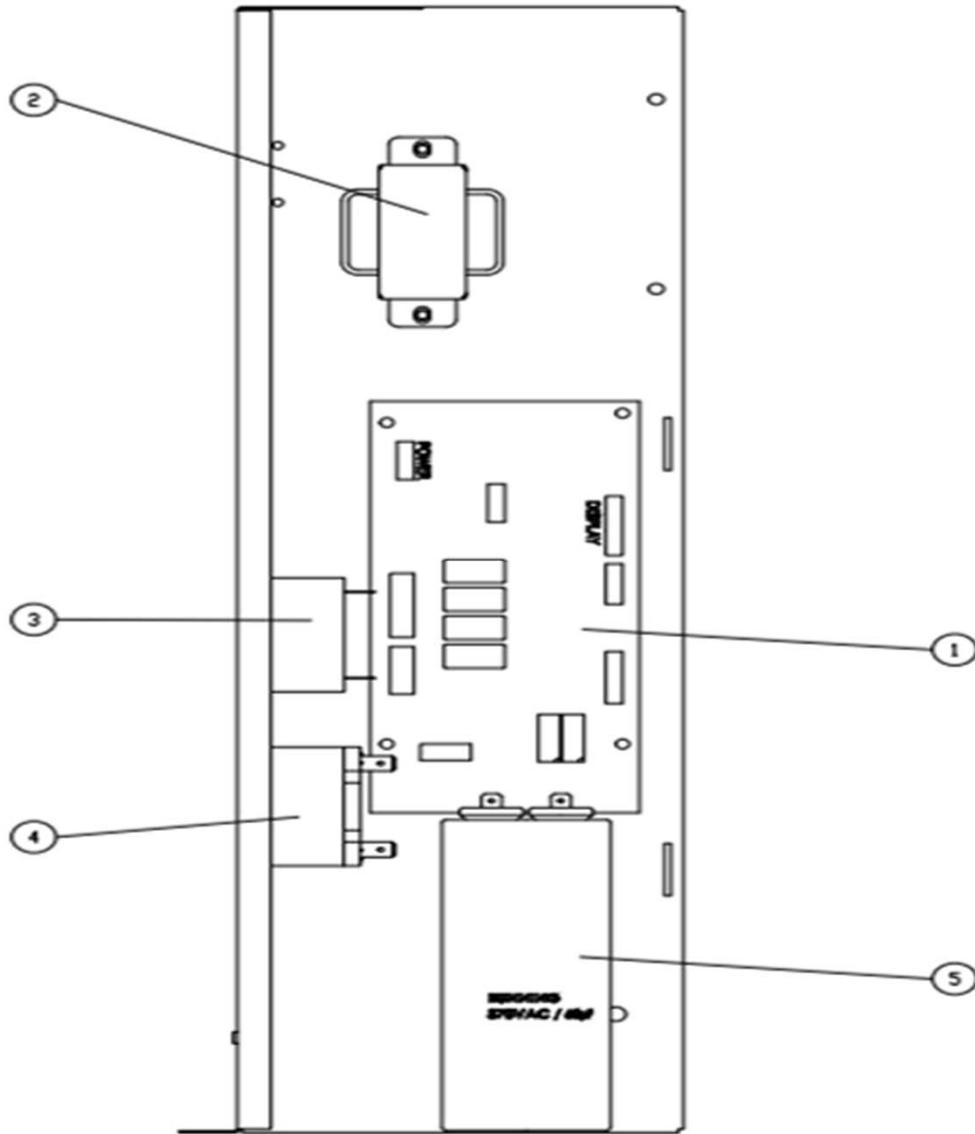
NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I858E-260	PUMP MOTOR			1
2	I315A-890	PUMP MOTOR BRACKET			1
3	I325B-140	LEVEL SENSOR COVER			1
4	I300A-110	SWITCH GROMMET			1
5	I858A-531	WATER LEVEL SENSOR			1
6	I315A-900	LEVEL SENSOR BRACKET			1
7	I858E-370	WATER INLET PIPE			1
8	I369A-031	WATER INLET SEAL			1
9	I226A-160	SPRAY TUBE			1
10	I320A-120	SPRAY TUBE CAP			3
11	I226A-150	SUPPLY TUBE			1
12	I341A-350	SPARY GUIDE			3
13	I858I-100	CLEANING VALVE	FDC90-02	SINCE JAN 2024	1
14	I858I-090	DRAIN VALVE		SINCE JAN 2024	1
15	I745A-200	WATER INLET VALVE			1
16	I345A-550	DRAIN INLET HOSE A			1
17	I386A-060	SUPPLY HOSE SOCKET			1
18	I345A-560	DRAIN INLET HOSE B			1
19	I345A-530	CLEANING HOSE			1
20	I222A-180	CLEANING HOSE FITTING			1
21	I345A-580	BYPASS HOSE			1
22	I345A-600	WATER TEE HOSE			1
23	I345A-190	DISTRIBUTER TEE HOSE			1
24	I345A-570	INLET SPRAY HOSE			1
25	I345A-230	PUMP OUTLET HOSE			1
26	I715A-070	HOSE CONNECTOR			1
27	I345A-590	PUMP OUTLET HOSE			1
28	I858E-250	EVAPORATOR COVER		Assy code of I325B-110	2
29	I341A-150	ICE GUIDE			1
30	I377A-040	WATER TANK			1
31	I358A-130	WATER TANK PARTITION			1
32	I345A-540	DRAIN HOSE			1
33	I323A-110	HOSE CLMAP(30.5)			5

■ DISPLAY ASSY



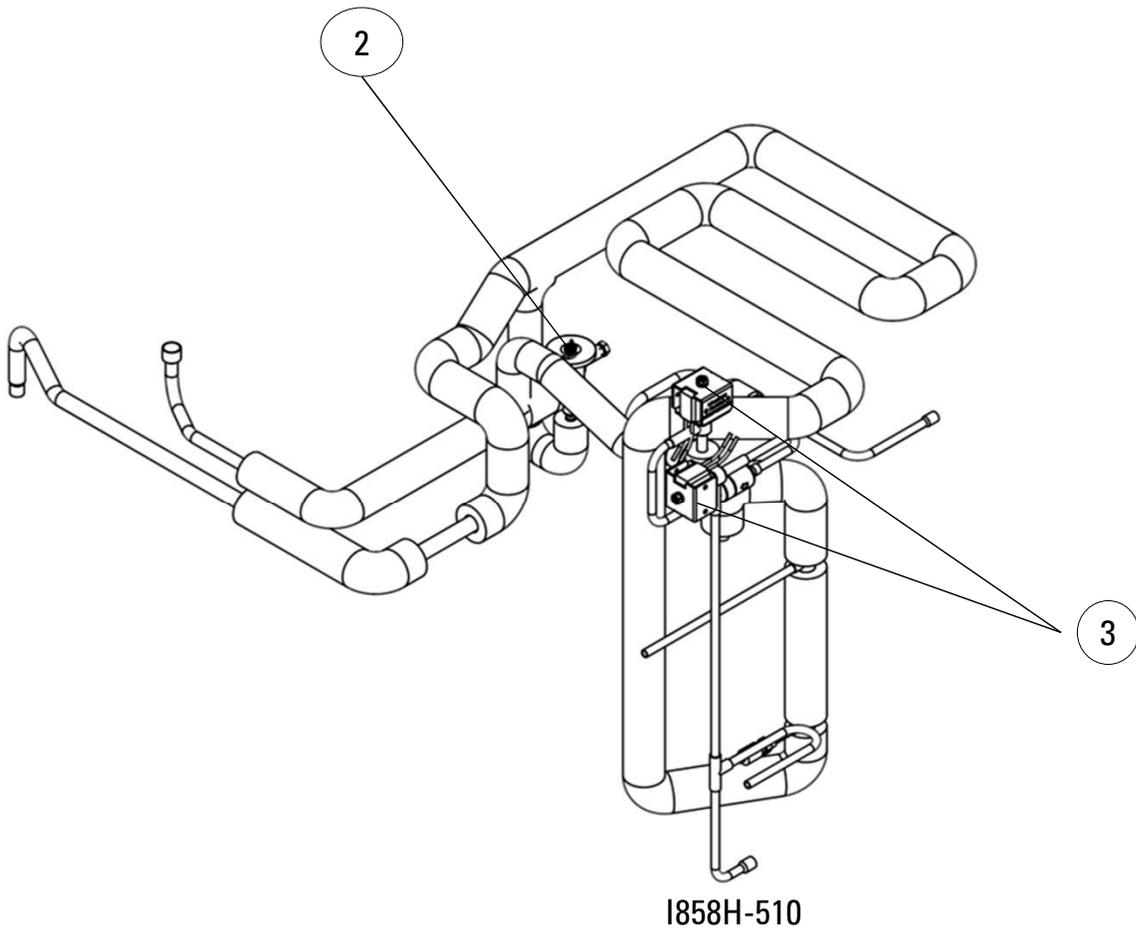
NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I325B-231	DISPLAY COVER (GI STEEL)			1
2	I725B-890	DISPLAY PCB			1
3	I325A-670	DISPLAY COVER (MOLD)			1
3-1	I511A-020	CONTROL INLAY			1
4	I749A-020	FUSE HOLDER			1
5	I718A-030	FUSE			1

CONTROL BOX ASSY



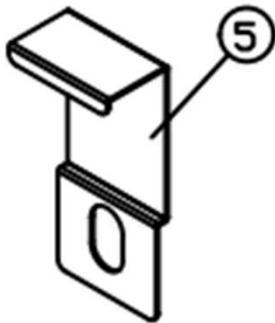
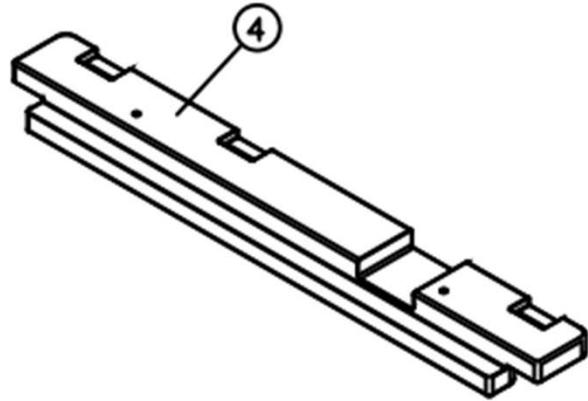
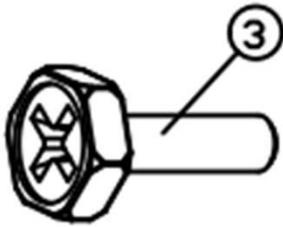
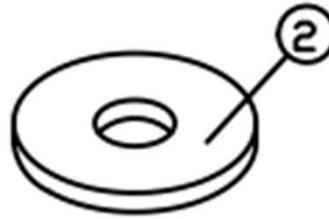
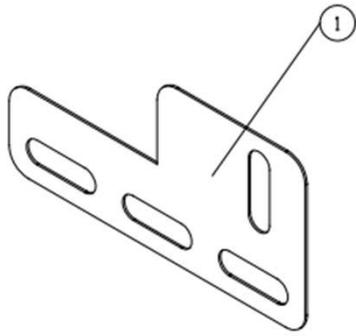
NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I725B-080	MAIN PCB			1
2	R7504-060	POWER TRANSFORMER	120V/60HZ, DT-1213		1
3	I739A-300	PUMP MOTOR CAPACITOR	250VAC 50/60HZ 2.0 μ F		1
4	R748A-090	POWER RELAY	HE1AN-Q-DC12V 30A		1
5	I739A-260	RUNNING CAPACITOR	370VAC, 60 μ F		1

PIPE ASSY



NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I858H-510	PIPE ASSY			1
2	I745A-480	EXPANSION VALVE			1
3	I728A-010	VALVE COIL	FQ-A05120 AC120V 50/60HZ 5W		2

ACCESSORIES



NO.	CODE-NO	PART NAME	SPEC	NOTE	REQUIRED QUANTITY
1	I315B-060	MODULAR BRACKET	STS304 2B, T=1.0, 300*120		2
2	I397A-040	SCREW WASHER	T=2, ID6.0*OD20.0	Removed	-
3	Z394B-010	MACHINE SCREW	M5*10 P12 STS		2
	Z394A-620	MACHINE SCREW	TH M6*20 STS304		7
4	IMBK-30R	REAR KIT ASSY		BLIB-500S BIN ADAPTER FOR BLMI-500AD	1
5	I315A-870	TOP KIT BRACKET	STS304 2B, T=1.0, 122*40		3
6	I315B-070	REAR KIT BRACKET	STS304 2B, T=1.0, 70.9*25		2